

# Technical Data Sheet

## LURANYL® HT 240 G4



PPE+PA Blend with 20% glass fibre; very high heat resistance

<i>Properties</i>	<i>Unit</i>	<i>Test Method</i>	<i>Test Conditions</i>	<i>Value*</i>	<i>Remarks</i>
<i>Mechanical .....</i>					
Tensile Modulus	MPa	ISO 527	23°C 1mm/min	6,300	
Tensile Strength	MPa	ISO 527	23°C 5 mm/min	120	
Elongation at Break	%	ISO 527	23°C 5 mm/min	7	
Impact Strength (Charpy)	kJ/m <sup>2</sup>	ISO 179/1eU	80 x 10 x 4 mm 23°C / -30°C	65 / 50	
<i>Physical .....</i>					
Density	g/cm <sup>3</sup>	ISO 1183	23°C, 50% RH	1.23	
Water Absorption	%	ISO 62	23°C, 24 h	< 0.37	
<i>Thermal .....</i>					
Heat Distortion Temperature (HDT A)	°C	ISO 75	1.80 MPa	210	
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50N	240	
Melt Volume Rate MVR	cm <sup>3</sup> /10 min	ISO 1133	280°C 5 kg	50	
Flammability (own test)	Class	UL 94	1.6 mm	HB	

\* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

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